# SANDVIK CS430 CONE CRUSHER

TECHNICAL SPECIFICATION

Sandvik CS430 cone crusher has a hydraulically supported main shaft that is supported at both ends. It also has a robust crusher design, adjustable eccentric throw, and a constant intake opening. This crusher is suitable for a high-capacity secondary crushing application.

Sandvik CS430 cone crusher is characterized by the large intake capability and the high capacity in relation to size, proving to be a versatile and efficient option for many applications.

The Automatic Setting Regulation control system (ASRi™) enables real-time performance management, giving you a machine that consistently runs at optimum levels, ensuring it consistently produces excellent quality output.

The unibody mainframe means the equipment is strong and durable, which means less maintenance in the long term. Sandvik CS430 can stay productive and efficient for longer, which allows you to increase your return on investment.

Three standard crushing chambers are available for each model. The crushers can easily be matched to changes in production by selection of crushing chamber and eccentric throw.

The chambers are: MC = Medium coarse C = Coarse EC = Extra coarse



#### **KEY FEATURES**

ASRi™	Automatically adapts crusher to feed conditions
Hydroset™ system	Provides safety and setting adjustment functions
Mainframe is built as a unibody without moving parts	For optimal strength and less components requiring maintenance
Top serviceability	Lifting from above minimizes risks, and allows for quicker and safer maintenance
Adjustable eccentric throw	To exactly balance capacity to the process thus harmonizing the crushing stages
Constant liner profile	Maintains the feed opening and performance during the entire service life of the liners
Wide range of crushing chambers suited for all types of applications	Choose from extra coarse crushing chambers with the largest intake to extremely fine crushing chambers
Hydrolic dump valve for tramp iron protection	Reduces pressure peaks and mechanical stress on the crusher, greatly improving reliability

## **GENERAL INFORMATION**

#### GENERAL DESIGN CRITERIA

Crusher type	Cone crusher, hydraulically adjusted
Application	Construction, aggregate
Crushing stage	Secondary
Max. feed size	400 mm
CSS range	16-54 mm
Nominal capacity*	99-298 mtph
Ambient temperature	-20°C to +40°C (Contact Sandvik if outside range)
Altitude of site	≤ 1,000 m (Contact Sandvik if outside range)

\* Capacity is dependent on the crushing chamber, the eccentric throw, the crusher's setting and the feed material's bulk density, crushability, size analysis, moisture content, etc.

#### GENERAL CRUSHER DATA

Weight	13,098 kg
Main frame	Two-part unibody structure without moving parts. Cast steel.
Top shell	Two-arm design
Bottom shell	Three-arm design Two inspection hatches
Feed hopper	Two inspection hatches
Feed level sensor	Available as option
Main shaft	Supported at both ends Top spider bearing and eccentric bearing
Eccentric bushings (Throws – mm)	• 16, 20, 25, 30
Eccentric speed	340 rpm
Max. motor power	132 kW
Drive	V-Belt
Safety coupling	N/A
Pinion shaft speed	1,406 rpm (50 Hz) 1,412 rpm (60 Hz)
Maintenance tool box	Extractor for eccentric bushing Extractor for bottom shell bushing Extractor for step bearing Additional lifting and maintenance tools included

## CRUSHING CHAMBERS

Mantle alternatives	А, В
Concave alternatives	EC, C, MC
Alloys for mantles and concaves	M1, M2, M7, M9
Mantle and concave backing material	Ероху
Lifting tools for mantles and concaves	Available as option for mantles only

## **CRUSHER DRIVE SYSTEM**

#### MOTOR CHARACTERISTICS

Manufacturer	WEG
Model	W21/W22
Туре	Three-phase, squirrel cage
Weight	930-1,010 Kg
Rated power	132 kW
Frequency	50/60 Hz
Poles	4
Vibration resistance	Motor is supplied with special winding that is reinforced in order to support the vibration levels
Insulation class	F
Protection class	IP55

## **CRUSHER DUST EXCLUSION**

## SYSTEM CHARACTERISTICS

Туре	Over-pressure air system
Air input	Blower
Air quality	Filtered
Air flow	100 l/min
Air pressure	10kPa max
Weight (blower, hoses)	42 kg
Motor power	0.75 kW @50 Hz / @60 Hz
Motor speed	2,825 rpm (50Hz) 3,440 rpm (60Hz)
Phases	3
Insulation class	Н
Protection class	IP55

## **CRUSHER WEAR PROTECTION**

#### FEED HOPPER

No. of liners	36	
Max. weight	12 kg	
Material	Rubber	
Fastening method	Bolted	

## TOP SHELL LINER

No. of liners	6
Max. weight	43 kg
Material	Manganese steel
Fastening method	Hanging and/or bolted

## TOP SHELL SPIDER CAP

Max. weight	141 kg
Material	Carbon steel
Fastening method	Bolted seal with O-ring

## TOP SHELL ARM SHIELDS

No. of shields	2 (1 per spider arm)
Max. weight	135 kg
Material	Manganese steel
Fastening method	Hanging

## BOTTOM SHELL BODY LINERS

No. of liners	11
Max. weight	25 kg
Material	Wear-resistant hardened steel
Fastening method	Welded

## BOTTOM SHELL ARM LINERS

No. of liners	2
Max. weight	40 kg
Material	Mangawnese steel
Fastening method	Welded

\*No main frame welding

## MANUALS

Operator's manual	Any language
Installation manual	Any language
Installation manual appendix	Any language
Maintenance manual	Any language
Spare parts catalogue	English only

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## TANK UNIT

## GENERAL DATA

Purpose	Supplies oil to the crusher, lubrication system and Hydroset system
No. of doors	2
No. of inspection hatches	3
Cabinet material	Metal
Tank unit dimensions (L x W x H)	1,480 x 930 x 1,751 mm
Dry weight	570 kg

#### HYDROSET SYSTEM

System design	Single reversible pump
Oil tank reservoir capacity	50 liters
Pump design	Gear pump
Pump capacity	5.6 l/min @50 Hz 6.8 l/min @60 Hz

## Oil filter

Spin-on
rade 10 µm
ial Glass fiber
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## Pump motor

Туре	Three-phase, squirrel cage
Power	1.5 kW @50 Hz 1.8 kW @60 Hz
Speed	1,450 rpm @50 Hz 1,740 rpm @60 Hz
Insulation class	F
Protection class	IP55

## MAIN CRUSHER LUBRICATION SYSTEM

System design	Closed circuit, single pump, gravity return
Oil tank reservoir capacity	200 liters
Pump design	Gear pump
Standby pump	N/A
Pump capacity	35 l/min @50 Hz 42 l/min @60 Hz

## Oil filters

Filter type	Spin-on
Filtration grade	25 µm
Filter material	Glass fiber
No. of filters	1

#### Pump motor

Туре	Three-phase, squirrel cage
Power	1.5 kW @50 Hz 1.8 kW @60 Hz
Speed	1,450 rpm @50 Hz 1,740 rpm @60 Hz
Insulation class	F
Protection class	IP55

#### Oil heaters

No. of heaters	1 (2 Option)
Туре	Immersion heater
Rating	1.65 kW
Installation type	Immersion heater tube
Phases	3

## PINIONSHAFT LUBRICATION SYSTEM

System design	Closed circuit, bleed off line from main lubrication, gravity return
Oil tank reservoir capacity	N/A
Pump design	N/A

#### Oil filter

Filtertype	N/A	
Filtration grade	N/A	
Filter material	N/A	
No. of filters	N/A	

#### Pump motor

- P	
Туре	N/A
Power	N/A
Speed	N/A
Pump capacity	N/A
Insulation class	N/A
Protection class	N/A

## TANK OVER-PRESSURE AIR SYSTEM

N/A
N/A

## Tank air blower motor

## CRUSHER TRAMP IRON PROTECTION

#### ACCUMULATOR

System description

Protection against uncrushable objects by redirecting Hydroset-oil into a pressurized accumulator

## OIL COOLING SYSTEMS (FOR MAIN CRUSHER LUBRICATION)

#### STANDARD AIR/OIL COOLERS

No. of units	1
Dry weight (incl. stand)	120 kg
Material	Aluminum
Oil volume	10.9 liters
Max. air flow	2.0 kg/s @50 Hz 3.6 kg/s @60 Hz

#### AIR COOLER FAN MOTOR

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Туре	Three-phase, squirrel cage
Power	2.2 kW @50 Hz 3.6 kW @60 Hz
Speed	1,450 rpm @50 Hz 1,740 rpm @60 Hz

#### WATER/OIL COOLER (OPTION)

No. of units	N/A
Dry weight (incl. stand)	N/A
Heat exchanger material	N/A
Oil volume	N/A
Bypass pressure	N/A
Waterflow rate	N/A
Inlet water temperature	N/A
Max. water feed pressure	N/A
Max. cooling capacity	N/A

## OFFLINE FILTER UNIT FOR MAIN LUBRICATION

Purpose	Removes particles and water from the main lubrication system in a continuous slow offline filtration process
Model	27/54
Oil capacity	20 liters
Dimensions (L x W x H)	650 x 450 x 1,055mm
Weight	100 kg
Pump design	Gear wheel
OIL FILTER	
Filter type	Filter Insert

ппентуре	
Filtration grade	3 µm
Filter material	Cellulose
Filter housing material	Castiron
No. of filters	2

## PUMP MOTOR

Туре	Three-phase, squirrel cage
Capacity	200 l/h @50 Hz 240 l/h @60 Hz
Speed	915 rpm @50 Hz 1,120 rpm @60 Hz
Protection class	IP55

## AUTOMATIC SETTING REGULATION - INTELLIGENT (ASRi)

ASRi is Sandvik's control system used in crushing and screening applications.

The ASRi keeps the setting as close as permitted by the machine without risk of damaging it. Thus, the ASRi helps the user achieve higher production, a higher degree of reduction, and improved product distribution. In addition, a better product shape can be obtained. A further benefit is that the cone crusher's wearing liners can be utilized better.

The ASRi monitors the cone crusher's performance and ensures that the measured values lie within the permitted limits that have been set in the system. If these limits are exceeded, the ASRi will adjust the setting until the desired values are attained.

#### MONITORING FUNCTIONS (AVAILABLE WITH METRIC AND IMPERIAL UNITS)

Power consumption	
Hydroset hydraulic pressure	
Main shaft position	
Calculated CSS (based on main shaft position)	
Liner wear	
Historical data log	
Automatic liner wear compensation	

#### REGULATING FUNCTIONS AND CRUSHING PROGRAMS

Auto-CSS	Keep CSS constant
Auto-Load	Keep load constant (automatic compensation for liner wear)
Multi-CSS	Alternate between two CSS settings
20 customized programs can b	be stored

SAFETY FUNCTIONS

Protects the crusher from overload by automatically regulating the crusher based on preset operational values and the real-time input from the crusher

Alarm severity levels: Direct Stop of Feeder and Regulating, Feeder Stop, Warning

Signal permitting operation of the crusher drive motor Alarm log

#### HARDWARE COMPONENTS

#### CONTROL UNIT / OPERATOR'S PANEL

Dimensions (wall mount) (H x W x D)	358 x 290 x 70 mm
Dimensions (panel mount) (H x W x D)	350 x 290 x 88 mm
Weight (wall mount)	6.5 kg
Weight (panel mount)	5.6 kg
Operational temperature	-20°C to +50°C
Protection class	IP65
Protection class (panel mount)	IP65 (front), IP30 (rear)
Power supply	18 - 32 VDC
Communication	Ethernet, RS232, COMLI, XNL

#### POWER SUPPLY UNIT

Dimensions (H x W x D)	217 x 120 x 72 mm
Weight	2.7 kg
Operational temperature	-25°C to +70°C
Protection class	IP67
Power supply	100 - 240 VAC

#### POWER MEASUREMENT UNIT

Dimensions (H x W x D)	130 x 70 x 135 mm
Weight	0.6 kg
Operational temperature	-25°C to +60°C
Protection class	IP20
Power supply	85 - 250 VAC

#### HYDROSET DRIVE UNIT

Dimensions (H x W x D)	320 x 320 x 160 mm
Weight	9.5 kg
Operational temperature	0°C to +50°C
Protection class	IP65, IP20
Power supply	100 - 240 VAC

#### TANK MEASUREMENT UNIT

Dimensions (H x W x D)	211 x 30 x 26,5 mm
Weight	0.266 kg
Operational temperature	0°C to +55°C
Protection class	IP67
Power supply	24 VDC via ASRi bus

#### ASRi BUS

ASRi bus speed	38,400 Bd
Update frequency CBT	50 - 60 Hz
Update frequency U1N	25 - 30 Hz
Update frequency L3	5 - 6 Hz

## SOFTWARE PACKAGE (OPTIONAL)

Operating system compatibility:	Windows 10, Windows 8, Windows 7, Windows Vista, Windows XP, Windows 2000
WINi	Simultaneously control up to 9 different crushers with ASRi / ACS from a PC via Ethernet network. Control the ASRi remotely using the same graphical user interface.
OPC Server	Make it possible to transfer variable values between one or more ASRi system(s) and one or more client application(s).
ASRi Reporter	Export data from the ASRi to a PC for analysis and storage.

## PERFORMANCE

## CS430-NOMINAL CAPACITY\* (MTPH)

	Concave	EC	С	MC
Max. feed size (mm)	F90	266	222	174
	F100	400	334	263
Max. motor power (kW)		132	132	132
Eccentric throw (mm)		16-30	16-30	16-30
CSS (mm)	16	-	-	99-154
	19	-	128-174	106-165
	22	117-135	137-212	113-176
	25	124-193	146-226	121-187
	29	134-208	157-244	130-202
	32	142-220	166-258	138-214
	35	149-231	175-271	145-225
	38	157-243	183-285	152-236
	41	164-255	192-298	159-247
	44	171-266	201-272	167-226
	48	181-282	213-246	176-204
	51	189-256	-	-
	54	196-227	-	-
Mantle		A/B	A/B	A/B

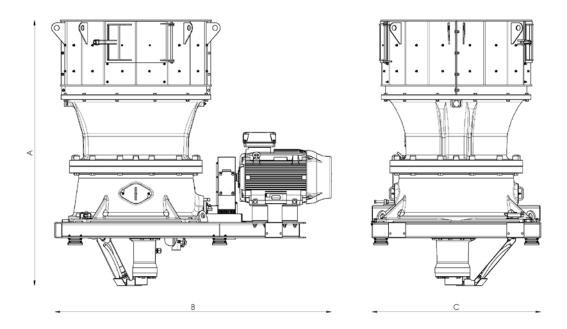
 $^{\ast}$  based on material with bulk density of 1,600 kg/m  $^{3}$ 



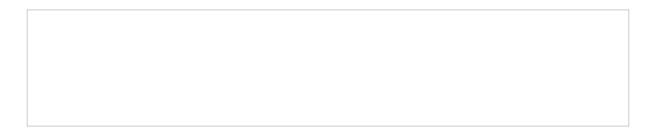
## WEIGHT (KG)

	Kg	Lb
Top shell assembly	5,017	11,061
Bottom shell assembly	2,914	6,423
Main shaft assembly	3,051	6,725
Pinion shaft housing assembly	163	359
Hydroset cylinder assembly	575	1,267
Feed hopper assembly	737	1,625
Eccentric assembly	448	988
Dust collar assembly	135	297
Hoses and protection assembly	28	61
Crusher weight	13,098	28,872
Subframe	1,149	2,533
Electric motor (max.)	1,010	2,227
Tolat weight (incl. subframe and drive)	15,257	33,632

## **DIMENSIONS\***



A	3,097 mm
В	3,228 mm
С	1,950 mm



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